



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

008798

D117-1028-013
Job Sheet 192336

Accounting Job SE18-1028-01



Part No: D117-1028-013

Job Qty: 0.5 pcs

Part Name: EC145T2 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/21/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/22/19

Description:

Type: R+D

Note: URF 19-605 IIN-D117-1028 prelim-REV.C IPP REV:A 18.11.20 NEW ISSUE DD VERF:JFS IPP REV:B
19.03.20 AS PER PRELIM REVC DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	0.5 pcs		3/22/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		MAR 21 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S165013



Part: D117-1028-013

Job No: 192336

Serial No/Batch: S165013

Revision: prelim -c

Inspector:

Exp Date:

Instructions: FAA STC SR02508SE 19/02/16, TC LoA C-17

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 QC 4	0.5 pcs	3/22/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS 69
					QC 4 - 9	MAR 22 2019 9-89
					QC 4 - 46	DAS 69
120 Packaging 3-1 - Stock - B4B	0.5 pcs	3/22/19	0.00 0.00		Packaging 3 - 1 - B4B	MAR 22 2019 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
130 DC - 1 - B4B	0.5 pcs	3/22/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	DAS 21 MAR 22 2019 9-89
140 QC 21 - FG	0.5 pcs	3/22/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS 21 MAR 22 2019 9-89

Part Op 120 - Package and Identify as per PPP D117-1028-013
 Descriptions: 130 - Photocopy bluefile and type labels per PPP D117-1028-013 CHG 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C5A	Bolt	8 Ea (16 ea)	100-Packaging 1 - Pick Kit	5057496-1
D2529	Washer	12 pcs (24 ea)	100-Packaging 1 - Pick Kit	5148345
D4012-3	Cushion	2 pcs (4 ea)	100-Packaging 1 - Pick Kit	5046542
D5700-1	Bearpaw	1 pcs (2 ea)	100-Packaging 1 - Pick Kit	5143204
D5701-041	Bearpaw Wearplate	1 pcs (2 ea)	100-Packaging 1 - Pick Kit	5164721
D5718-1	Bearpaw Clamp	2 pcs (4 ea)	100-Packaging 1 - Pick Kit	5162490
D5719-1	Radius Block	4 pcs (8 ea)	100-Packaging 1 - Pick Kit	5162499
MS21043-4	Nut	8 Ea (16 ea)	100-Packaging 1 - Pick Kit	5149143
MS21083C4	Nut	4 Ea (8 ea)	100-Packaging 1 - Pick Kit	5131205
NAS1149D0463J	Washer	4 Ea (8 ea)	100-Packaging 1 - Pick Kit	5157445
NAS1802-4-30	Machine Screw	4 Ea (8 ea)	100-Packaging 1 - Pick Kit	5162895
NAS1802-4-34	Machine Screw 25/32	4 Ea (8 ea)	100-Packaging 1 - Pick Kit	5189524

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN4C5A	0	32	0
	D2529	0	914	0
	D4012-3	0	45	0
	D5700-1	0	1	0
	D5701-041	0	1	0
	D5718-1	0	2	0
	D5719-1	0	4	0
	MS21043-4	0	1,094	0
	MS21083C4	0	72	0
	NAS1149D0463J	0	6,361	0
	NAS1802-4-30	0	28	0
	NAS1802-4-34	0	12	0
Part Specifications				
Specifications could not be found.				

Plex 3/21/19 12:33 PM dart.lacelle.linda

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1028-011 <i>Bearpaw Installation</i>	23.2 lb 10.5 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	207.0 in 5.26 m	4802 in-lb 55.2 m-kg
D117-1028-013 <i>Bearpaw Installation with Wearplates</i>	30.8 lb 14.0 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	206.3 in 5.24 m	6354 in-lb 73.4 m-kg
D117-1028-041 <i>Wearplate Kit</i>	9.2 lb 4.2 kg	0.0 in 0.0 m	0.0 lb-in 0.0 m-kg	202.2 in 5.14 m	1860 in-lb 21.6 m-kg

5.0 PARTS LIST

QTY -011	QTY -013	QTY -041	Part Number	Description
X			D117-1028-011	BEARPAW INSTALLATION
	X		D117-1028-013	BEARPAW INSTALLATION WITH WEARPLATES
		X	D117-1028-041	WEARPLATE KIT
16	24	24	D2529	WASHER
4	4		D4012-3	CUSHION
2	2		D5700-1	BEARPAW
	2	2	D5701-041	BEARPAW WEARPLATE
4	4		D5718-1	CLAMP
8	8		D5719-1	RADIUS BLOCK
	16	16	AN4C5A	BOLT
	16	16	MS21043-4	NUT
8	8	8	MS21083C4	NUT
8	8	8	NAS1149D0463J	WASHER
8	8	8	NAS1802-4-30	SCREW
8	8	8	NAS1802-4-34	SCREW

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Revision: **C**

Date: 19.02.26